DC330NANO Label Converter



Ultra compact machine for laminating, die cutting and slitting.

The DC330NANO is the most compact unit in GM's series of label finishing machines. The NANO is build on the same rock solid die cut unit as our biggest DC units. A solid 20mm metal frame ensures a vibration free basis for the four large servo motors that drives the web. The NANO can be set up as an inline extension to a digital label press, allowing the web to continue directly into the converter from the digital press or as a standard offline unit. With semi-rotary die cutting, lamination and a genuine pneumatic knifebox with crush knifes - it offers all you need for short run label production. If needed the NANO can work as a "blaco" label die cutter as well.

• All-in-one solution with many options

The DC330NANO has all you need to make labels. Lamination, die cut, slit & rewind as standard. Optional inline buffer module, back-scorer, large Ø600mm rewind

Precision cutting to reduce waste

Print-to-cut registration in just one rotation no station; no station movement or mechanical setup required; semi- and full-rotary die cutting

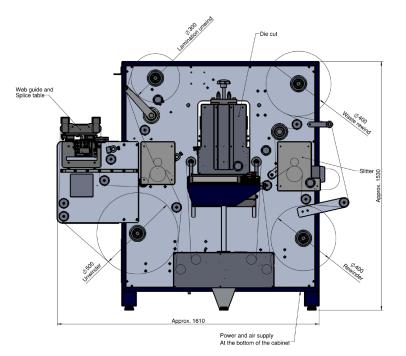
- Speed and versatility
 Adjustable repeat lengths from 2" 22"; line speeds up to 32 semi /50 full-rotary m/min
- Easy to learn
 The large graphical touch display shows the web-up and all function clearly in the local language
- Servo-driven web tension control
 Ensures accurate processing over a wide range of substrates
- Compact footprint
 Measuring only 1.6 x1.6 m (5.25 x 5.25 ft) this compact design will fit into any shop
- Easy web access and maintenance
 Cantilevered design

The DC330NANO integrates the advanced semi-rotary converting and lamination on a very compact platform. It is one of the most compact and economic finishers in the market. The unit is ideal for start-up's or existing digital printers looking for a backup unit.



Converting made easy

DC330NANO



·			
Specifications	(metric / imperial)		_
Web width Substrate thickness	200 mm - 330 mm 20 µm - 200 µm	8" - 13" 0.8 - 8 points	
Die Station			
Speed in digital mode	32 m/min	105 ft/min	
Speed in analog mode	50 m/min	165 ft/min	
Die plate size	50.8 mm - 558.8 mm	2" - 22"	
Rewinder/Unwinders			
Reel diameter on	500 mm	19.7"	
internal unwind max.			
Single or dual shaft	400 mm	15.7"	
rewind max.			
Core diameter	76.2 mm or 152.4 mm	3" or 6"	
Lamination Station			
Maximum diamter	Ø300mm	11.8"	
Laminate with liner	Possible on request		
Slitting Station			
Knife type	Pneumatic crush knife		
Minimum distance crush	12.7 mm	0.5"	1
Requirements			
Power & Air	3x400V+N+PE / 16 A / 5 ba	r air	
Size	1.6 m x 1.5 m x 1.7 m (W x H	HxD)	

800 kg

Weight

Features



Splice table with tape dispenser and airclamps for easy and break-free splicing.



Unwind for self-adhesive unsupported laminates. Fast and trouble free protection of digital print. Optional support paper rewind.



Side trim can be directed into the matrix waste rewind. This simplyfies waste and eliminates need for external waste suction.



Pneumatic crush knifes with fast set screw. Knifes are controlled from touch screen. Set your slitting up in a few minutes.



Large 10" color touch display with clear indication of web path. Knobs for stepless tension setting on rewind spindels.



As standard the unit features a BST web guide with an ultra sonic fork. The web guide supports normal and transparent webs.



High precision servo controlled semi-rotary die cutter. Perfect re-register to digitally printed webs. Support for marks on transparent web.



The short distance from unwind to rewind ensures minimum waste of material. The machine is easy to web up due to canterlivered design.



Matrix stripping at a breeze. Two roller design first a strip roller with anti-stick coating and then a waste rewind. Both with stepless tension.



www.gm.dk Converting made easy

Grafisk Maskinfabrik A/S

Bregnerødvej 92 3640 Birkerød - Denmark

Phone:	+45 45 81 23 00	
Fax:	+45 45 81 99 56	
Email:	gm@gm.dk	
Web:	www.gm.dk	